

## Installation Sheet

### Application Vehicle

Vehicle Name	Vehicle Code		
Scion XB	NCP31		
Year	Engine Type	Apex Product Code	
2003~	1N2-FE	116-KT07	

### Parts List

No.	Part Name	Size	Qty	No.	Part Name	Size	Qty
①	Apex Muffler	Vehicle Specific	1	③	Apex Rubber Hanger	φ12	1
②	Gasket	Vehicle Specific	1	④	Apex Instruction Manual		1

### Apex Exhaust System Installation Procedure

1. Install the muffler according to the diagram below and hand tighten the nuts and bolts in place.  
※The diagram only shows partial usage of the nuts and bolts. Please use all of them.
2. Take note of piping clearance, gasket positioning, tip position, chassis clearance and tighten the nuts and bolts into position. Start from the catalytic converter side and work your way back.  
Torque Specification  
M 8 21~26N · m 2.1~2.7 kgf · m 15.1~19.5lb · ft
3. Be sure to confirm tail pipe positioning so that it does not touch the rear bumper. If the positioning unnecessary sound and may melt the bumper.

**CAUTION**  
Be sure to check clearances between brake components, fuel line, and drive train components.

### Checkpoints after Installation

1. After installation, move the exhaust system side to the side by hand to confirm clearances.
2. Rev the engine to 2500rpm to check for any exhaust leaks.
3. Test drive the vehicle and check for exhaust leaks or unusual sounds.
4. If anything usual occurs in steps 1~3, reinstall the muffler system.
5. Retighten all of the nuts and bolts after 200~300km.

